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No. 13

German Methods of Stress Analysis

ONE of the German *Zeitschrift für Flugwissenschaften*, *Lebens und Entwicklung der Army Aeroplanes*, recently translated by the office of Naval Intelligence makes interesting reading. It contains many methods of stress analysis, but not very much in any service but the American, English, French or German; but each service has its own well defined methods and makes use of various assumptions, partly empirical in character, which it is valuable to study.

Speaking of wind tests, Mr. Rostkowski, the author of the German report, is of the opinion that while methods of calculation have greatly improved, it is not possible owing to lack of trusted workers and dependable structural materials to do away with wind loading, and further that even if the strength of the machine has been carefully calculated, it should still be required that its structural strength be demonstrated by a wind load. This opinion was given toward the close of the war. It is not an unwise opinion, that if this opinion were taken of the even more careful methods now prevailing, and of the great accumulation of data available on materials, he might question the desirability of wind testing.

The various cases for which calculations are made by the Germans appear to be: A.—Taking off (or large angle of incidence), B.—Gliding at 30 deg. in the horizontal, C.—Nearly vertical dive, D.—Upward dive flying.

Cases A, C, and D correspond to American practice. Case B approximates the American method of calculating stresses for high speed, as far as the angle of incidence is concerned, but is perhaps a better physical representation of the conditions to be allowed for. We do not seem to have in American practice a clear idea of what the high speed conditions represent, having no clear cut theory as applied in case A (recovery after a dive at high angle of incidence.) A stress load at small angle of incidence might well be imposed by putting in airplane rapidly into a 30 deg. dive, and hence the German form of small angle of incidence condition may be said to have a logical basis.

Two distinct types of load factors are used, one of load factors in stress analysis, one of load factors in wind testing. The author states quite correctly that the calculations of the strength of individual members of the wing frame do not exactly coincide with the results of the actual load test because of the added stiffness of ribs and fabric on test loading. Accordingly the load factors in wind testing are made larger than for stress calculations. A comparison between calculated strength and actual bending strength shows that the difference never exceeds 10 per cent, however. These differences between the two of the airplane engineers.

The load factors as apparently used by the German Air Service are surprisingly low. Machines are divided into five groups, (1) over 15,000 lb. (large bombers) (2) 8000-15,000 lb. (bombers) (3) 5500-8000 lb. (mediums with some fighting roles) (4) 2000-5500 lb. (fighting, reconnaissance) (5) less than 2000 lb. (single seat fighters). For case A the calcu-

lated load factors are 2.5, 4.0, 4.5, 4.5 and 5.0, which are considerably below our values. Perhaps the Germans had good reasons for such low values. Consider other points of this report, such as the loads per square foot as the full machine, substantiate American practice.

Installation of Airplane Engines

A RECENT paper by A. J. Nordberg before the Royal Aeronautical Society describes the installation of the Super "Loce" on four or five English mediums. The paper is not valuable by its novelty, but is important because it lays down a number of definite rules fairly well-known to designers yet not always followed, and the conclusions based on wide and accurate experience will form a very valuable guide for the installation of an airplane engine. Some of these conclusions are well worth mentioning.

For ignition, two independent systems and two plugs in each cylinder are recommended. The throttle and mixture controls should be interlocked. All engine controls should be rods and levers instead of wires. Carburetor intake should be outside. Exhaust pipes should be cooled and supported. Magnets should be fireproof. Tanks should be separated from the engine by fireproof bulkheads. Sufficient cooling should be provided for the worst condition, and exhaust should be reduced cooling area when required. Engine driven pumps with pumps lubricated and head pumps to feed to the gravity tank are recommended.

Airplane Versus Altimeter

IT seems to be the unfortunate style among certain airplane authorities to "hank" the altimeter, and vice versa. If such controversy served any purpose of real enlightenment it would be worth while, but usually the adherent of one side doubts any real study of the other and the discussion centers around more interesting fancies.

The latest example of this kind is a sweeping condemnation of the aneroid altimeter, originating in one of the Dutch magazines and given considerable publicity. Its principal basis seems to be, first, that an altimeter requires large expenditures of ballast like a fire balloon, and second, that regardless of its lift disappears at 15,000 ft. altitude. As to the first statement, the facts are that a modern high power airplane uses hardly any ballast at all, as practically all temperature variations are handled by elevator control. The second statement is of course correct in theory. But it should be considered that for any special case where it is necessary to travel high, the pressure would be to design the ship to carry the load at the required altitude, which is very different from taking to a high altitude an airplane designed for possibly low level use.

When the heavier-than-air and lighter-than-air aviation step trying to trip each other and realize that the two main types of aircraft are mutually supplementary, and are not in any way competitors, it will save time for all concerned.

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HD-2B	2850	5 seats 2160 lbs.	100 m.p.h.	24.1	6.5	\$4,500	\$5,700
HD-4	1940	5 seats 740 lbs.	70 m.p.h.	31.9	5.6	\$4,500	*None
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Commercial Aviation in Germany*

By W. Wronsky

The D.L.R. (Deutsche Lufthansa AG.) was established in 1926 under the name of Reichs-Luftverkehrsgesellschaft. At that time, when the world was at the height of its fury and tumult, and tens of thousands of airplanes were plunged in the thick of the fight as all the fronts, the necessities of aerial transport—black will find a link between different nations—was certainly a burning project.

The fundamental limitation of the way allowed the aviation to develop the work. No time could be lost if anything were to be rescued from the general smash for civil aviation; rapid action and extensive strategy were called for if civil aviation were destined to be a factor in the future. It was necessary to achieve of economical construction. Ever since the end of January, 1939, the D. L. R. possesses an extensive network with main and giant airplanes, and an adequate number of pilots and observers.

The Early Beginnings

The much-desired opportunity was presented by the opening of the National Congress. Before they separated with the Government postal authorities really led to a favorable understanding, and a regular aerial postal service was established between Weimar and Berlin on Feb. 5. The results obtained were so encouraging from an economical viewpoint, and the new means of transport met with such high approval on the part of the public, the postal authorities and the press that a second aerial postal service was established in Hamburg in March 1918. In April, these lines were extended by further services between Berlin, Hannover, the Rhine Province, Berlin and Wiesbaden. The Aerial Mail Station of the D.P.L. at Wiesbaden also resumed work for the first time in special flight. The following summer, mail services (summer resort services) were established to Wiesbaden and Wiesbaden, and the entire mail was delivered by airplane in various regions where mail service was suspended. Besides these extensive special flight, special mention should be made of an aerial service to Ukraine, organized on behalf of the Government.

It was quite evident to the D.L.R., from the outset, that all these undertakings were to be looked upon as mere tests, carried out first and foremost with a view to convincing the public sufficiently, especially on the part of such undertakings—what is this one "gilding" and "And it did not go. The figure of safety attained during the whole service was 95 per cent to 96 per cent, which exceeded the most optimistic expectations.

But there were more preliminaries to be gone through until a general agreement enabled us to make our first special flight over the frontier of Germany and we thereby started another step on the right path.

The North-West European Flight

When the North-West European flight was undertaken this year, the last that links up all countries and shows which our airplanes by rule by rule with those of other countries, over Sweden, Denmark and Germany to Holland—people who read the simple red posters had seen when the work that had started the way for the new enterprise. It has been covered with success, however, and the first step has been taken along the high road.

The night passenger car now settles into his sleeping-car at Stockholm with his flight pass for London in his pocket, and when he reaches at Berlin in the morning and rubs his sleepy eyes, he sees his airplane in readiness on the quay; the attention of the same day may see him wandering through the busy world streets of Amsterdam. The Londoner posting a letter to a business friend at Copenhagen knows that it will be handed to the recipient on the following day, and our air-

plane has several times carried more than one trunk of the mailers from Stockholm mail over to Germany.

A step has then been taken forward, but though it is only a step, as progress is needed to forward that aerial transport is bound to develop with a risk, and is ever increasing progress, during the next few years.

Aerial transport is nothing more or less than a universal medium of communication by air, which may only be based, in a sense, on the speed, on reliability, mutual confidence, and mutual aid. The first step has already been taken in the right direction. About a year and a half ago, the D.L.R. found an aerial transport association with the leading aerial mail companies of Sweden, Norway, Denmark, Holland and England, known as the International Air Traffic Association (IATA). The first result of this association was the North-West European flight previously mentioned, and other plans will be followed up in the future.

The airplane will also assert its rights as a means of communication in the most frequent parts of Europe. The utilization of the speed of the airplane, and the substitution of transport means of approved construction for existing types are all that is needed to bring the whole of Europe within the scope of a day's journey from Germany.

The next thing to be undertaken will be the replacement of airplanes developed during the war, by modern transport airplanes, which will give better results in respect of speed and economy and will also render the highest possible degree of service in working time. And here again, difficulties arise and must be overcome. The number of transport airplanes utilized as a post in Germany, will probably amount only to about one-third of one-twentieth of the former military figure of, more than 2000 machines of the latter. For this very reason, the construction of transport airplanes should be undertaken by some but the most efficient of firms.

It does not seem to be of advantage to fix on any particular type. Aerial transport is so much-needed that it calls for as much latitude as possible in regard to type, though this does not exclude the possibility of close cooperation between the various parties concerned in making such machines with a view to attaining greater economical success. Safety is working depends upon the engine and there is no doubt but that our technicians will make considerable headway in this respect. The comfort and speed of the machine is not so much as it is important that their capacity for work should not be diminished after an aerial journey of several hours, through fatigue.

Solution of Night Flying Problem

Flight by night and in force will also be facilitated in the new system, and this point is especially to be noted in the new system. The night and day ground organizations will have to be organized to light up the route with flare; shipping law methods might serve as a model in this case. More difficult is to be solved the economical loss of the international side of the question.

It is a well-known fact that all aerial traffic companies have as yet been working at a heavy loss. In certain countries, however, the companies, because of this reason, there losses were some, when demanded by Government subsidies. In other countries, an effort was made to obtain subsidies through private means. The submarine industry is manufacturing, and it is only by means of a transition stage. A reduction of expenditure must be achieved by the use of more economical machines, and by organization extending to the smallest details. At the same time, the number of machines is increased by the use of the same class of traveling by air.

The economical question is a particularly difficult one owing to the fact of its being usually possible to make any exact calculation whatever there are certain signs, and it is only by means of expenditures that cannot be definitely fixed. Such are, for instance, the length of existence of the airplane, the

March 26, 1931

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cost of insurance, the consumption and cost of fuel—all of which are subject to variation.

The question of making savings depends chiefly on the choice of suitable machines. A survey of existing technical conditions opens up the prospect of the possibility of improvement in this respect, as may be seen by the following data:

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1922-26 56 tons needed per 100 kg. useful load, a distance of 1100 km. will be covered for 300 Marks, 1400 kg. freight can be transported.

The above table shows that the airplane formerly used in transport service consumed five times as much fuel as an up-to-date airplane, constructed for transport.

It is also most important for economical working results to be obtained by the favorable and accurate disposition of the crew, upon which the possibility of attaining the highest

port airplane, the figure of money expended would have been only 0.3 hp.

That is clearly shown that though all has been done in the domain of civil aerial transport is certainly to be considered as a good step forward, under problems remain to be solved. And this task can only be achieved by a close collaboration on the part of all those interested in the aviation.

It may be suggested that conferences should be held regularly, once or twice a year; they might be sponsored by the Air Board, and their object would be that of having all questions connected with aerial traffic discussed by aeronautical experts.

Conclusion

From all that has been written above, the following main points may be summarized:

1. Aerial transport cannot possibly be carried out in Germany alone; its activities must be extended beyond the frontier, and particularly in districts where there is a lack of communication by transport.

2. Specially constructed machines are necessary for aerial transport; safety in working is the first requirement for such airplanes, speed and economy are the next essentials.

3. The great cost consumed on aerial transport can only be met by means of efficient undertakings founded on a strong financial basis. Necessary subsidies should be avoided.

4. During the next few years, aerial transport will need



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possible efficiency is dependent, both for the airplane and the crew.

The question of increased receipts is probably the most difficult to be met—much receipts are the joint outcome of the transport of mail, parcels, goods and passengers.

The postal services have now been organized by an agreement with the postal authorities, whereby the transport of a certain quantity of mail is obligated in return for the payment of a tax per kilogram. In the case of goods and passengers, the comparatively high tariffs charged on account of the lack of time have done a good deal toward freight-paying people. The day has not yet come when we shall manage to have greater traffic at somewhat lower fares.

The greater stringency of all will always lie in the working safety, the punctuality and the smoothness of aerial journeys. The list of accidents is a very low one, three cases of slight injuries, one of severe injury.

Lessons of the North-West Flight

The European-North-West flight gives a distinct picture of the present lack of favorable economical conditions.

In the case of 200 flights a distance of 92,000 km. was traversed, and only 6,115 lb. of fuel, whereas 55,000 lb. of fuel had been transported, or if we express it in figures of money, 7.4 hp. was expended on every kilogram transported. If the freight route had utilized in the fall, the figure would have been only 1.1 hp. per kg. In the modern trans-

port of the Luftverkehr, the it will gradually be enabled to stand on its own feet by progress in the technique of airplanes and through the utilization of the sympathy of the economical classes.

The airplane might possibly be found, that "all these pretexts of development are extremely good in their way, but we are not in a position, here in Germany, to devote labor and capital to a new task of this kind. There are so many more urgent things to be done that we surely ought to have to rather countries the task of solving the problem of aerial transport."

A Well Founded Fear

There can be but one reply to such a statement. "If we were to adopt and follow up that view, we should see, sooner or later, that we had made a grave mistake, and that we had omitted to cultivate an opportunity that was never to be repeated. And if we had not cultivated it, we might have obtained the command of the air, will never relinquish that victory."

The airplane represents extraordinary progress in the line of transport, and it is consequently a tremendous movement from an economical and industrial viewpoint. For the very reason that we are entering on this new economical epoch, the airplane is the most important factor in the development of aerial transport.

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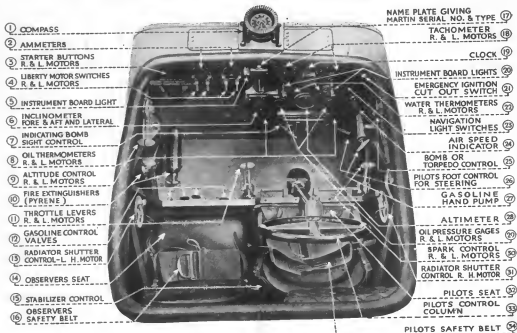
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In the Pilot's Cockpit



HERE is the center of control of an 800 H. P. Glenn L. Martin Airplane. This cockpit is roomy enough to provide comfortable quarters for two good sized men clad in heavy fur-lined flying suits.

There is ample space for the use of maps and charts, and the whole installation is specifically designed to give the pilot direct and easy manipulation of all engine and flight controls regardless of his heavy fur-lined gloves. It's as complete as the kitchen of a dining-car - as free of action as the control of an automobile.

All instruments and controls are plainly labelled, those to which constant reference is made are self luminous and all controls are lettered to show at a glance whether they are "on" or "off," "open" or "closed."

Because this cockpit is at once, wheel house; chart room, engine room, and because upon its completeness depends the safety of navigation in four dimensions, there is nothing in ocean liner, railway engine; or automobile to compare with it. It represents the last word in scientific control, and is; in its completeness, characteristic of the thoroughness and integrity which mark the entire structure of a Glenn L. Martin plane.

TRADE



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